

5/39

DART AEROSPACE LTD	Work Order:	24284
Description: Lanyard Assembly	Part Number:	D2690-X
RF 04.06.24		X = 5
Drawing: D2690 Rev. B1 B2	Qty:	75 26

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O Complete X in the title block with the required length for the lanyard.	KJ	05/09/14	15
2	STORES	Pick: Qty Part Number Description Batch 2 CBL-460 Loop Sleeve M16713 X" + 2.5" CBL-1240 Cable M-16713 Value for X is stated above in title block	SAD	05/09/14	24
3	METAL	Assemble as per Dwg D2690	SAD	05/09/14	24
4	QC	Inspect Level 7		05.09.14	24
5	STORES	Identify and stock	DL	05/09/14	26
6	EXPEDITING	Close W/O Cost / part: 2.16 Sur as 05/09/20 Inspect Level 21	DP	05/09/14	26

RF
03.04.21PTO
24

Rev	Date	Change	Created By	Approved
A	98.05.08	New Issue	KB	
B	99.02.09	Added Inspection Level	DM	
C	01.08.24	Removed Manufacturer Release Certification	SM	

RELEASED

01.08.24

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
05-09-19	2	9 more lanyards were made and added to this w/o				05-09-19			 05-09-19

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr		Sign & Date			
05-09-19	2	Lanyards, some of them are 1/8" too short from center to center	 05-09-19	Acceptable			 05-09-19	 05-09-19	 05-09-19

Part No: _____ PAR #: _____ Fault Category: _____

NOTE: Date & initial all entries

NCR: Yes ☒ No ☐ DQA:

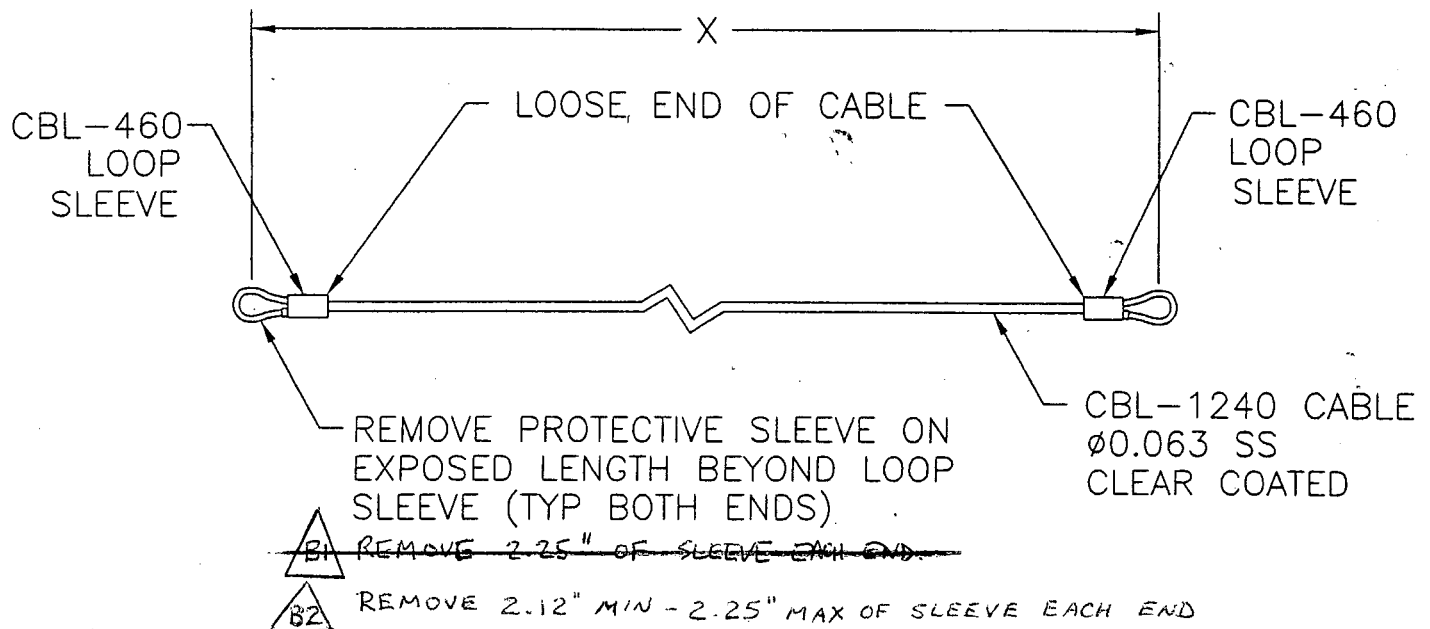
Date: 05/09/20

QA: N/C Closed: _____ Date: _____



DESIGN <i>ME</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>ME</i>	APPROVED <i>BW</i>	DRAWING NO. D2690	REV. B SHEET 1 OF 1
DATE 97.10.02		TITLE LANYARD ASSEMBLY	SCALE NTS
A	97.07.03	NEW ISSUE	
B	97.10.02	REVISED NOTE FOR ADDITIONAL LENGTH	
B1	CP 01.08.20	ADD NOTE TO REMOVE 2.25" OF SLEEVE	
B2	KE 04.06.24	ADDED TOLERANCE	

RELEASED
971003 KE
TSR A374



D2690-X

X = LENGTH IN INCHES

NOTE: CUT CABLE 2.50* INCHES LONGER THAN 'X' LENGTH. FOLD ENDS TIGHT TO 'X' LENGTH AND CRIMP WITH SLEEVE AT END OF LOOSE END OF CABLE WITH COPY CBL-705 CRIMPING TOOL.
*ADDITIONAL LENGTH MAY BE NECESSARY IN SOME APPLICATIONS. CUT AS REQUIRED.

NOTE: IN SOME CASES, END HAS TO BE CRIMPED AFTER ASSEMBLY WITH ATTACHING PARTS.

WORK ORDER
NO. 24284

DEO's

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Sep 13, 2005
03:34 pm

Work Order No : 0024284
Project Name : D2690-5
Project For : WK539
Work Order Type : Main
Main WO Number :
House Part Number : D2690-5
Description : Lanyard ass'y
Manufactured : Yes
Amount Req'd : 15
Amount Done : 0
Start Date : 09-13-05
Est Finish Date : 09-30-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
=====					
Burden :	0.00	0.00	0.00		
=====					
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00